

# **PHILCO**



# Radio Service Bulletin No.

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Five-valve Superheterodyne Unit-TYPE CIRCUIT: constructed Receiver with full delayed A.V.C. and Pentode Output (3 watts) for operation on Short. Medium and Long Wave-bands. Built-in con-nections for Philco All-Wave Noise-Reducing nections for Philico All-wave Noise-Reducing Aerial, automatic bridge balanced aerial selector and alternative link connections—"B" for ordinary aerial and "C" for Philico All-Wave Noise-Reducing Aerial. Provision is made for connecting a pick-up which may be left permanently connected to the receiver if desired, as the gramophone operation is controlled by the extreme clockwise rotation of the wave-change switch. Provision is also made for connecting an external speaker of the permanent-magnet moving-coil type having an impedance of 2-3 ohms.

POWER SUPPLY: Alternating current mains of 200-230 volts or 231-260 volts, 50-100 cycles, when the voltage adjusting plug is fully screwed into the correct socket on the rear-or-cabinet panel.

WAVEBANDS: COVERAGE: Three: (a) Long, 320-150 Kc. (937.5-2,000 metres); (b) Medium, 1,700-550 Kc. (176.4-546.4 metres); (c) Short, 18-5.7 Mc. (16.6-500) 52.6 metres).

TUNING DRIVE: Slow-motion drive, ratio 6-1, with integral vernier device, ratio 36-1, which enables

fine tuning to be obtained.

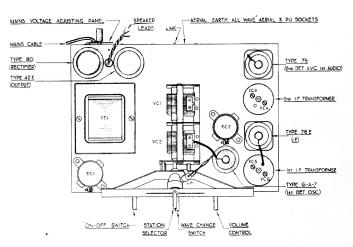
ON/OFF SWITCH: This is separately mounted and allows any particular setting of the volume control to be maintained.

LOUDSPEAKER: A 6-inch diameter fully energised moving-coil speaker is used, which gives the highest efficiency audio output, and greater bass response is obtained due to the large baffle.

INTERMEDIATE FREQUENCY: 451 Kc.

POWER CONSUMPTION: 60 watts approx.

# Model B-537



TOP CHASSIS DIAGRAM.

#### TABLE I - VOLTAGES

Valve socket readings to chassis taken with an 065 or 077 Philco Set Tester, using the 500, 250 and 10 volts ranges. Volume control at minimum, wave - change switch in M.W. position, and no aerial connected. A.C. line 230 volts, 50 cycles.

Position.	VALVE.	ANODE.	Screen.	BIAS.	
1st Detector and Oscillator, S.3	6A7	Pin 3. 175 v. Pin 5. 130 v.*	Pin 4. 100 v.	_	
I.F. Amplifier, S.5	78E	Pin 3. 255 v.	Pin 4. 100 v.	Pin 52 v.	
2nd Detector, A.V.C. and 1st L.F. Amplifier, S.4	75	Pin 3. 75 v.	_	_	
Pentode Output, S.2	42E	Pin 3. 250 v.	Pin 4. 255 v.	—15 v.†	
Full Wave Rectifier, S.1	80	Pin 3. 320 v. A.C. Pin 4. 320 v. A.C.		-	

 $<sup>\</sup>dot{\tau}$  Bias measured between R.1/1 and chassis. \* Oscillator Anode Volts. Total D.C. 335 volts measured between S.1/1 and R.1/1. V.1 filament, 5 volts A.C.; V.2. 3, 4, 5 and L.P.1 filaments, each 6.3 volts A.C., measured between Pins 1 and 2 on each socket.

# TABLE 2 — RESISTANCES OF COILS.

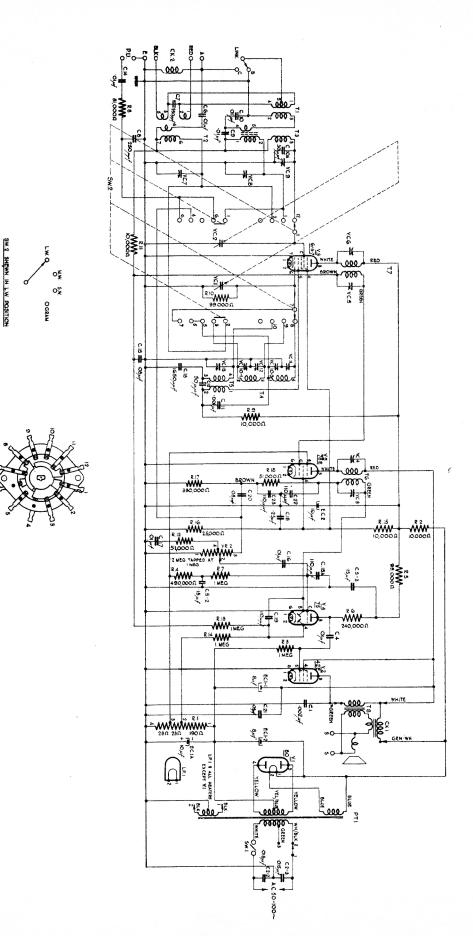
			(Link on TB.3 to c	e in Socket B. )			/	
Rer. No.	TEST PROD 1.	TEST PROD 2.	RESISTANCE (OHMS)	Ref. No.	TEST PROD 1.	TEST PROD 2.	RESISTANCE (OHMS)	
CK.2	TB.3 Socket "A"	Chassis	75 or 17.5**	T.5	V.3/6	Joint of C.12 and C.13	SW.2 S.W. 0.1 ., Gram.Infinity	
T.1 Primary	T.1/1	T.1/4	5	T.5 Reaction	V.3/5	TB.9	Less than 0.1	
T.1 Primary tapping	T.1/1	Chassis	2.5	T.6 Primary	V.5/3	TB.12/1	12 · 51,000 approx.	
T.1 Secondary	T.1/3	Chassis	16.5	T.6 Secondary	V.4/5	TB.11/1		
T.2 Primary No. 1	TB.3	TB.3	5.5	T.8 Primary	V.2/3	V.2/4	240	
(with T.1 Primary in series)	Socket "Red"	Socket "Blk"		T.8 Secondary	Output Transformer	Output Transformer	0.2*	
T.2 Primary No. 2	TB.4/2	TB.6	Less than 0.1	Speech Coil	Lead 1	Lead 2	2*	
T.2 Secondary	V.3 Cap	TB.6	SW.2. S.W. 0.1	CK.1	EC.1/1	EC.1/2	1,140	
2.2 0000			,, Gram.Infinity	P.T.1 Primary	C.2/2	200-230v. tap		
T.3 Primary	TB.8/1	TB.8/2	0.5	"	C.2/2	231-260v. tap	SW.1. On 20 SW.1. OFF Infinity	
T.3 Secondary	V.3 Cap	TB.6	SW.2. L.W. 25 ,, M.W. 2.5	H.T. Secondary	V.1/3 V.1/4	R.1/1 R.1/1	240 240	
T.7 Primary	V.3/3	TB.2/1	8	Rectifier L.T.	V.1/1	V.1/2	0.1†	
T.7 Secondary	V.5 Cap	C.15/3	12	Secondary			·	
T.4	V.3/6	SW.2/5	SW.2. L.W. 16.5 ,, M.W. 2.5	Heater L.T. Secondary	V.2/1	V.2/2	0.2†	

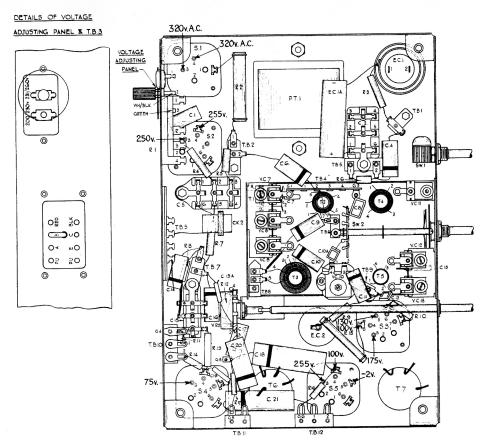
Resistance of T.8 Secondary alone and Speech Coil alone (taken when disconnected).
 Resistance of L.T. windings taken with all valves removed.

NOTE.—Reference numbers for valves should be read in conjunction with the socket numbers, e.g., V.1-S.1.

\*\* See foot of page 4.

VIEW OF SW 2 FROM FRONT
CHASSIS BEING UPSIDE DOWN.
NOTE: SPINDLE LOCATING NOTCH ON RIGHT





UNDER CHASSIS DIAGRAM - MODEL B-537.

#### ALIGNMENT PROCEDURE.

Before leaving the Factory, all Philco Receivers are accurately aligned, but if mis-alignment is suspected through damage, it should not be attempted without instruction in the correct adjustment of the trimming and padding condensers. It should only be carried out with the aid of an accurately calibrated Signal Generator and for this purpose the PHILCO ALL-PURPOSE SET TESTER MODEL 077 is recommended.

Connect the Output Meter across the Primary of the Output Transformer, *i.e.*, green and white leads. With gang condenser fully open, check that indicator reads on index line (beyond 1,700 Kc.). Set wave-change switch in second position from left (M.W.) and turn volume control fully clockwise.

NOTE.—The link on TB3 must be placed in socket "B."

INTERMEDIATE FREQUENCY.—The I.F. trimmers (VC.'s 3, 4, 5 and 6) should first be carefully adjusted by feeding in a 451 Kc, signal from the Signal Generator to the grid cap of the 6A7 valve (with grid lead connected) and the Signal Generator earthed to the receiver chassis. Adjust the Signal Generator Attenuator to give a half-scale reading on the Output Meter. The I.F. trimmers must then be adjusted for maximum output.

Transfer signal generator lead via a Standard Dummy to the aerial socket.

NOTE.—It is important that the following order of alignment be followed.

LONG WAVES.—Turn wave-change switch to L.W. position (fully counter-clockwise rotation) and set gang at 290 Kc. Feed in a 290 Kc. signal and trim VC.'s 11 and 9 underneath chassis in that order for maximum output.

Feed in and tune a 160 Kc. signal. Rock gang and pad VC.10 (nut) for maximum output. Readjust VC.11 at 290 Kc. Repeat the above operation until no further improvement is obtainable.

MEDIUM WAVES.—Turn wave-change switch to second position clockwise (M.W.) and set gang at 1,400 Kc. Feed in a signal of 1,400 Kc. and trim VC.'s 12 and 8 underneath chassis in that order for maximum output.

Feed in and tune a signal of 600 Kc. Rock gang and pad VC.10 (screw) for maximum output. Readjust VC.12 at 1,400 Kc. Repeat the above operation until no further improvement results.

SHORT WAVES.—Turn wave-change switch to third position clockwise (S.W.). Substitute a 400 ohms resistor for the Standard Dummy and feed in an 18 Mc. signal. Set gang at 18 Mc. and adjust VC.13 underneath chassis for the second signal heard from tight (care is necessary as the two peaks are narrowly spaced).

NOTE.—Due to the very small difference between the pre-selector and oscillator frequencies, the adjustment of VC.7 will have a tendency to "pull" or change the frequency of the oscillator. By shunting a 21-plate variable condenser (approx. .00035 mfd.) across the oscillator section of the gang and tuning it so that the second harmonic instead of the fundamental beats with the incoming signal, this "pull" will be minimised.

Connect the shunt condenser between VC.13 tag and chassis and tune it (about half open) for signal at 18 Mc. Trim VC.7 underneath chassis for maximum output. Disconnect shunt condenser and retrim VC.13.

Check that the 18 Mc. image is obtained at approximately 17.1 Mc.

Feed in and tune a signal of 6 Mc. and check for correct reading on scale. It should not be necessary to adjust the semi-fixed tracker (Cl3) but if sensitivity is found to be low at 6 Mc., very slight adjustment only may be made while rocking the gang. Finally retrim VC.13 at 18 Mc.

Check calibration.

### PARTS AND PRICE LIST - MODEL B-537.

REF. No	O. DESCRIPTION.	PART NO.	PRICE s, d.	REF. NO	DESCRIPTION.	PART NO.	PRI S.	ICE
CK.2	Aerial Choke	320-1190*	6	R.7	½ watt Insulated Resistor,		1 3.	
T.1	Aerial Coupler Coil	32-2490 or 320-1145	1 3	R.8	1 megohm 1 watt Insulated Resistor.	330-2018		5
T.2	S.W. Aerial Transformer	32-2485 or	3 6	II.o	51,000 ohms	330-2015		9
		320-1146	3 6	R.9	watt Insulated Resistor,			
T.3	M. and L.W. Aerial Transformer	32-2504 or 320-1142	4 9	R.10	10,000 ohms	330-2014		:
T.4	M. and L.W. Oscillator Coil	32-2513 or	2 6	R.10	½ watt Insulated Resistor, 99,000 ohms	330-2012		•
		320-1136	2 6	R.11	watt Insulated Resistor,			
T.5	S.W. Oscillator Coil	32-2509 or	2 3 2 3	D 10	10,000 ohms	330-2014		
T.6	)	320-1133	2 3	R.12	watt Insulated Resistor, 51,000 ohms	330-2015		
VC.3	2nd I.F. Transformer and			R.13	½ watt Insulated Resistor,	000-2010		
VC.4	Trimmers Assembly	02 2000 OI	7 6	D 14	1 megohm	330-2018		
C.22 C.23	Mica Condenser, 110 mmfd Mica Condenser, 110 mmfd	320-1126 or 320-1155	7 6 7 6	R.14	watt Insulated Resistor,   1 megohm	330-2018		
R.18	watt Insulated Resistor.	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		R.15	1 watt Carbon Resistor,	550-2010		
T. 7	51,000 ohms			D 10	10,000 ohms	3524		
T.7 VC.5	1st I.F. Transformer and	32-2101 or 320-1125 or	7 6 7 6	R.16	watt Insulated Resistor, 25,000 ohms	330-2007		,
VC.6	Trimmers Assembly	320-1186	7 6	R.17	watt Insulated Resistor,	330-2007		•
VC.1	Two-gang Condenser	310-1027	13 0		330,000 ohms	330-2017		
VC.2 VC.7	and gaing condenser	310-1027	10 0	SW.1	Rotary On/Off Switch	420-1015	1	
VC.8	Triple Padder, 35+35+35 mmfd	310-6020	1 3	SW.2	Wave-change Switch	42-1302	4	
VC.9	)			VR.2	Volume Control, 2 megohms			
VC.10 VC.11	Double Padder, 125+375 mmfd Single Padder, 60—110 mmfd	310-6028 31-6176	1 6	G 1	(tapped at 1 megohm)	33-5158	2	
VC.12	- 1		8	S.1	4-prong Valve Holder	27-6044		
VC.13	Double Padder, 35+35 mmfd	310-6018	1 0	S.2	6-prong Valve Holder	27-6036		
EC.1A	Electrolytic Condenser, 10 mfd	300-4031	1 2	S.3	7-prong Valve Holder	27-6037		
EC.1	Electrolytic Condenser, 8+8 mfd Insulator for EC.1	30-2079	13 9	S.4	6-prong Valve Holder 6-prong Valve Holder	27-6036		
	Lug for EC.1	27-7194 28-1022	doz 3	S.5 P.T.1	Power Transformer, 50-100 cycles	27-6036	10	
EC.2	Electrolytic Condenser, 16 mfd	30-2126 or	4 3	F.1.1	Power Transformer,	320-7029	16	
~ 1		30-2128	4 3	1	40-100 cycles (special)	320-7007	17	
C.1 C.2	Tubular Condenser, .002 mfd	30-4177	7		Power Transformer, 25 cycles	320-7040	24	
C.2	Moulded Condenser, .015+.015 mfd.	3793-D.G.	1 0	T.8	Output Transformer,	١ ٢		
C.4	Tubular Condenser, .01 mfd	30-4169 or	6		Part No. 320-7026	360-1106†		
C 5	Manifest Co. d	30-4124	6		Speech Coil and Cone,	Complete	15	
C.5	Moulded Condenser, .15+.15 mfd.		1 7	CK.1	Field Coil Part No. 360-4008	Speaker		
C.6 C.7	Tubular Condenser, .01 mfd	30-4124	6	L.P.1	Pilot Bulb	34-2064 or	1	
C.1 C.8	Mica Condenser, 250 mmfd	300-1057	8			34-2141	1	
C.8 C.9	Mica Condenser, 250 mmfd	300-1057	8		Valve Shield	28-2726		
C.10	Tubular Condenser, .01 mfd Tubular Condenser, .01 mfd	30-4124	6 <b>6</b>		Grid Clip Rubber Bush	28-2214 270-7264	doz.	
C.10A	Mice Condenson 20 mmed	30-4124	6		Mains Cable	LO-1009	1	
C.11	(T-1-1) (T-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	300-1064 30-4201	6		Speaker Cable	LO-1004		1
C.12	Mica Condenser, 50 mmfd	300-1058	8		Mains Voltage Adjusting Panel Mains Voltage Adjusting Plug	380-5342 380-5340	1 1	
C.13	Mica Condenser, 1,650 mmfd	31-6178	2 0		Dial Scale	270-5070*	1	
C.14	Tubular Condenses 01 sets	30-4124	6		Pointer	280-1353	_	
C.15	Moulded Condenser, .05 mfd	3615-S.G.	9		Reduction Drive Assembly	420-5039	3	
C.15A	Mica Condenser, 110 mmfd	300-1040	6		Scale Tension Spring	280-1226 270-5046	1	
C.16	Tubular Condenser, .01 mfd	30-4124	6		Chassis Mounting Rubbers	5189		1
0.17	Tubular Condenser, .01 mfd	30-4124	6		Chassis Mounting Washers	29-2089	dož.	
C.18	Tubular Condenser, .25 mfd	30-4446	10		Chassis Mounting Bolts Tuning Knob and Spring	Y'-1345A 270-4054		· P
C.19	Mica Condenser, 110 mmfd	300-1040	6		Knob (Volume) and Spring	270-4101		
0.20	Tubular Condenser, .05 mfd	30-4020	7		Knob (Wave-change) and Spring	270-4087 or		
C.21	Tubular Condenser, .05 mfd	30-4123	9		Knob (On/Off Switch) and Spring	270-4089 270-4091 or		
R.1	Candohm Wire-wound Resistor,				,	270-4057		
	23+23+190 ohms	33-3312.	1 4		Knob Spring	280-5262	doz.	
R.2	2 watt Carbon Resistor, 10,000 ohms	33-1024	1 6		Red Wander Plug Black Wander Plug	380-5087 380-5015		
3.3	½ watt Insulated Resistor,	30-1024	1 6	V.1	Black Wander Plug Type 80 Full Wave Rectifier Valve	3149	8	
	1 megohm	330-2018	9	V.1 V.2	Type 42E Pentode Output Valve	6447-E	13	
₹.4	½ watt Insulated Resistor,	220 2012		V.2 V.3	Type 6A7 Variable-mu Heptode	OTT I TE	10	
3.5	490,000 ohms watt Insulated Resistor.	330-2013	9		Valve	34-2002	15	
	99,000 ohms	330-2012	9	V.4	Type 75 Double Diode Triode Valve	8002		
R.6	4 watt Insulated Resistor,			V.5	Type 78E Variable-mu	4.5		
	240,000 ohms	330-2002	9	1	H.F. Pentode Valve	8315-E	12	

<sup>†</sup> When ordering Speaker parts, the letter which will be found in the part number of the Speaker must also be given.
\* In later models, CK2 is Part No. 320-1189 and the Dial Scale is Part No. 270-5070A. These parts are not interchangeable.